### PROFILS STANDARDS

#### Angles – pattes inégales

<table>
<thead>
<tr>
<th>Dimension</th>
<th>MINIMUM (pouces)</th>
<th>MAXIMUM (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,750</td>
<td>4,000</td>
</tr>
<tr>
<td>B</td>
<td>0,250</td>
<td>2,500</td>
</tr>
<tr>
<td>T</td>
<td>0,093</td>
<td>0,250</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,098</td>
<td>1,828</td>
</tr>
</tbody>
</table>

#### Angles (structuraux) – pattes inégales

<table>
<thead>
<tr>
<th>Dimension</th>
<th>MINIMUM (pouces)</th>
<th>MAXIMUM (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>3,500</td>
<td>Une dimension de profilé disponible</td>
</tr>
<tr>
<td>B</td>
<td>2,500</td>
<td></td>
</tr>
<tr>
<td>T</td>
<td>0,250</td>
<td></td>
</tr>
<tr>
<td>R</td>
<td>0,250</td>
<td></td>
</tr>
<tr>
<td>LB/PI</td>
<td>1,697</td>
<td></td>
</tr>
</tbody>
</table>

#### Angles – pattes égales

<table>
<thead>
<tr>
<th>Dimension</th>
<th>MINIMUM (pouces)</th>
<th>MAXIMUM (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,500</td>
<td>2,000</td>
</tr>
<tr>
<td>T ou B</td>
<td>0,062</td>
<td>0,250</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,069</td>
<td>1,097</td>
</tr>
</tbody>
</table>

#### Barres plates

<table>
<thead>
<tr>
<th>Dimension</th>
<th>MINIMUM (pouces)</th>
<th>MAXIMUM (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,5000</td>
<td>1,000</td>
</tr>
<tr>
<td>B</td>
<td>1,500</td>
<td>2,000</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,878</td>
<td>2,399</td>
</tr>
</tbody>
</table>
### PROFILS STANDARDS

#### Barres plates — bouts arrondis

<table>
<thead>
<tr>
<th>Référence</th>
<th>Dimensions (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,125</td>
</tr>
<tr>
<td>B</td>
<td>0,750</td>
</tr>
<tr>
<td>R</td>
<td>0,062</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,105</td>
</tr>
</tbody>
</table>

#### Profilés en U avec rayons

<table>
<thead>
<tr>
<th>Référence</th>
<th>Dimensions (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>3,000</td>
</tr>
<tr>
<td>B</td>
<td>1,500</td>
</tr>
<tr>
<td>T1</td>
<td>0,250</td>
</tr>
<tr>
<td>T2</td>
<td>0,312</td>
</tr>
<tr>
<td>R</td>
<td>0,312</td>
</tr>
<tr>
<td>LB/PI</td>
<td>1,840</td>
</tr>
</tbody>
</table>

#### Profilés en U sans rayons

<table>
<thead>
<tr>
<th>Référence</th>
<th>Dimensions (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,500</td>
</tr>
<tr>
<td>B</td>
<td>0,500</td>
</tr>
<tr>
<td>T</td>
<td>0,062</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,100</td>
</tr>
</tbody>
</table>

#### Tiges rondes

<table>
<thead>
<tr>
<th>Référence</th>
<th>Dimensions (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,250</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,058</td>
</tr>
<tr>
<td>PROFILS STANDARDS</td>
<td>MINIMUM (pouces)</td>
</tr>
<tr>
<td>-------------------</td>
<td>------------------</td>
</tr>
<tr>
<td><strong>Tubes carrés</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A = 0,500</td>
</tr>
<tr>
<td></td>
<td>T = 0,050</td>
</tr>
<tr>
<td></td>
<td>LB/PI = 0,105</td>
</tr>
<tr>
<td><strong>Tubes carrés coins arrondis</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A = 0,875</td>
</tr>
<tr>
<td></td>
<td>T = 0,085</td>
</tr>
<tr>
<td></td>
<td>R1 = 0,140</td>
</tr>
<tr>
<td></td>
<td>R2 = 0,055</td>
</tr>
<tr>
<td></td>
<td>LB/PI = 0,297</td>
</tr>
<tr>
<td><strong>Tubes rectangulaires - coins arrondis</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A = 2,000</td>
</tr>
<tr>
<td></td>
<td>B = 1,000</td>
</tr>
<tr>
<td></td>
<td>T = 0,055</td>
</tr>
<tr>
<td></td>
<td>R1 = 0,125</td>
</tr>
<tr>
<td></td>
<td>R2 = 0,070</td>
</tr>
<tr>
<td></td>
<td>LB/PI = 0,361</td>
</tr>
<tr>
<td><strong>Tubes rectangulaires</strong></td>
<td></td>
</tr>
<tr>
<td></td>
<td>A = 0,752</td>
</tr>
<tr>
<td></td>
<td>B = 0,500</td>
</tr>
<tr>
<td></td>
<td>T = 0,051</td>
</tr>
<tr>
<td></td>
<td>LB/PI = 0,137</td>
</tr>
</tbody>
</table>
### PROFILS STANDARDS

#### TUBES ET TUYAUX RONDS

<table>
<thead>
<tr>
<th></th>
<th>MINIMUM (pouces)</th>
<th>MAXIMUM (pouces)</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>0,500</td>
<td>5,563</td>
</tr>
<tr>
<td>B</td>
<td>0,370</td>
<td>5,046</td>
</tr>
<tr>
<td>T</td>
<td>0,065</td>
<td>0,258</td>
</tr>
<tr>
<td>LB/PI</td>
<td>0,104</td>
<td>5,030</td>
</tr>
</tbody>
</table>

**Note pour METRA**

Alliage : série 6000 incluant le 6082  
Prêt à essayer le 7005 (si volume suffisant)

Presse :  
1 presse, 1 650 tons, 7'' max  
1 presse, 3 000 tons, 9'' max